

Technical Data Sheet

# Ferrex GPP20CF99HB WHITE

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

General	
Filler / Reinforcement	• Calcium Carbonate, 22% Filler by Weight
Features	• High Gloss • Homopolymer
Appearance	• White
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	25 g/10 min	25 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	4200 psi	29.0 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	25 %	25 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	276000 psi	1900 MPa	
Tangent : 73°F (23°C)	290000 psi	2000 MPa	
Flexural Strength (73°F (23°C))	6500 psi	44.8 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.80 ft·lb/in	43 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	11 ft·lb/in	590 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	27.0 in·lb	3.05 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	240 °F	116 °C	
264 Psi (1.8 Mpa), Unannealed	145 °F	62.8 °C	

**Notes**

These are typical property values not to be construed as specification limits.